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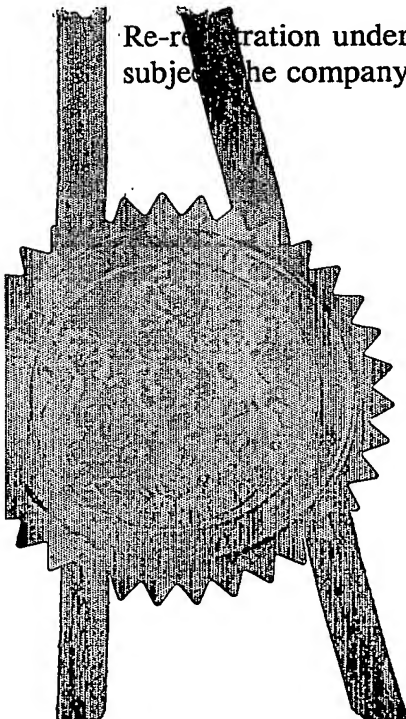
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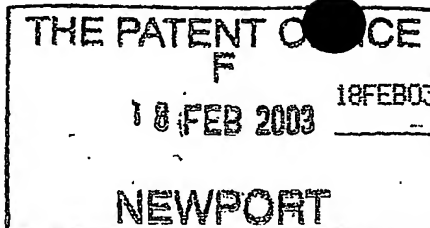
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18FEB03 E785837-1 000115  
P01/7700 0.00-0303689-4

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The Patent Office

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1. Your reference A2700
2. Patent application number 0303689.4  
(the Patent Office will fill in this part)
3. Full name, address and postcode of the or of each applicant (underline all surnames)
- Ford Global Technologies, Inc. Automotive Products Italia  
Suite 600, Parklane Towers (SV) S.p.A.  
East One Parklane Corso Marconi 160  
Boulevard, Dearborn 17014 Cairo Montenotte  
Michigan 48126-2799 Savona  
USA Italy
- Patents ADP number (if you know it)  
If the applicant is a corporate body, give the country/state of its incorporation
- Italy 5696133003
- SECTION 30 (1977) AS APPLIED 7/7/03  
8100125002

4. Title of the invention AN ASSEMBLY AID FOR A CONTROL CABLE
5. Name of your agent (if you have one) R Morrall
- "Address for service" in the United Kingdom to which all correspondence should be sent
- (including the postcode)
- Automotive Products Group Ltd  
Patent Department  
PO Box 2085  
Tachbrook Road  
Leamington Spa  
Warwickshire  
CV31 3ZL
- Patents ADP number (if you know it) 7819303001

- | 6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications (if you know it) the or each application number | Country | Priority application number (if you know it) | Date of filing (day/month/year) |
|--|---------|--|---------------------------------|
|  | GB      | 02 17953.9                                   | 02.08.2002                      |
7. If this application is divided or otherwise derived from an earlier UK application
- Number of earlier application
- Date of filing (day/month/year)
8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:
- a) any applicant named in part 3 is not an inventor, or
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Description 9 /  
Claim(s) /  
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Drawings 3 + 3

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Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

YES

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11. I/We request the grant of a patent on the basis of this application  
Signature R. Morrall Date 17/2/03

R Morrall - Agent

12. Name and daytime telephone number of person to contact in the United Kingdom  
R Morrall 01926 473703

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**Cable Operated Drum Brakes**

This invention relates to cable operated drum brakes of the type described in co-pending UK patent application No. 0217953.9.

The above referred to co-pending patent application describes a cable operated drum brake having:

- an internal brake operating lever provided with an quick-attach device for an operating cable,
- a cable attachment tube projecting from a backplate of the brake,
- said operating cable having a cable inner with a latching formation on an end thereof and an outer sleeve,
- an end portion of the operating cable being slideable towards the backplate within the tube up to a first position at which further movement towards the backplate is stopped by contact between an abutment on the tube and a co-operating abutment on the cable outer, said first position ensuring that the latching formation has moved passed the quick-attach device,
- the end portion cable being subsequently moveable away from the backplate within the tube to a second position in which the latching formation on the cable inner is fully engaged with the quick-attach device, and
- a fastening means to lock the end portion of the cable in said second position relative to the tube to maintain the latching formation engaged with the quick-attach device during subsequent operation of the brake.

Such brakes are particularly suited for use as electrically actuated drum in disc parking brakes but can also be used as conventional manually applied parking brakes.

The above referred to co-pending patent application also described a method of attaching an operating cable, having a cable inner with a latching formation on an end thereof and an outer sleeve, to a drum brake having an internal brake operating lever with a quick-attach device thereon and a cable attachment tube projecting from a backplate of the brake, the method comprising:

- sliding an end portion of the operating cable towards the backplate within the tube up to a first position at which further movement towards the backplate is stopped by contact between an abutment on the tube and a co-operating abutment on the cable outer, said first position ensuring that the latching formation has moved passed the quick-attach device,
- subsequently moving the end portion cable away from the backplate within the tube to a second position in which the latching formation on the cable inner is fully engaged with the quick-attach device, and
- engaging fastening means to lock the end portion of the cable in said second position relative to the tube to maintain the latching formation engaged with the quick-attach device during subsequent operation of the brake.

This present application describes various improvements to the above drum brake construction and method,

Typically the abutment on the cable outer comprises a radially projecting flange formed on an end fitting provided on the cable outer sleeve and the abutment on the tube is formed by the end of the tube.

Alternatively, for example, the abutment on the tube may comprise an internal shoulder in the tube bore in which the end portion of the cable slides, an end fitting on the cable outer sleeve abutting this shoulder.

The fastening means may comprise a circlip or E-clip which engages a groove in the end fitting and abuts the end of the tube, a further retaining clip overlying the circlip or E-clip and engaging a radially projecting flange adjacent to the end of the tube to hold the circlip or E-clip in contact with the end of the tube. The retaining clip may be formed from plastics material.

In a further variant of the above the E-clip and retaining clip may be formed as a single component both engaging the groove in the end fitting.

Again, alternatively, the fastening means may comprise an internally threaded collar held captive on the end fitting which engages an external thread on the end portion of the tube.

In yet a further variant, the E-clip may engage both the groove in the end fitting and the radially extending flange on the tube and no overlying retaining clip may be used.

A further form of fastening means may be provided in the form of a wire clip which extends generally perpendicular to the tube and engages a groove in the end fitting and a hole or slot(s) in the tube.

The tube may be welded to the backplate or in an alternative construction an attachment sleeve may be provided which has a radially extending flange for engagement with the inside of the backplate and which projects into the end portion of the tube adjacent the backplate and which incorporates snap connectors which snap into a fastening formation formed on the inside of the end portion of the tube to hold the tube against the backplate. This attachment sleeve may be formed from plastics material.

The attachment sleeve may function as the only means of attachment of the tube to the backplate or may be used to initially hold the tube to the backplate prior to welding. This is particularly advantageous when the tube is orientated at an acute angle relative to the backplate when access to the junction of the tube and backplate may be restricted.

Preferably the attachment sleeve has an internal bore of the same diameter as the internal bore of the tube to avoid forming ledges or other projections on which dirt may lodge or which may damage any cable sealing boot which may be fitted.

Preferably the inner end of the attachment sleeve has formations thereon (eg, axially spaced ribs) which assist in the attachment thereto of a cable guidance spring which guides the inner of the cable towards the quick-attach device.

Again preferably the backplate has one or more formations thereon which support the guidance spring so that the cable inner follows a smoothly curving path on its way to the quick-attach device. Such a construction greatly improves the life of the cable which, particularly when used in conjunction with an electrical actuated and electronically controlled parking brake, may be applied more frequently than in a manually operated parking brake.

The tube may include slots or other openings to allow any water which reaches the inside of the tube to drain out.

The cable is preferably provided with a rubber boot which at one end seals to the end fitting on the outer cable sleeve and at its other end seals onto the cable inner. This boot prevents water and mud etc entering between the inner and outer sleeve of the cable. This boot is housed within the tube but during installation of the cable and, as the cable is moved to its first position, may partially enter the guidance spring.

The various improvements referred to above will now be described, by way of example only, with reference to the accompanying drawings in which:-

Figure 1 shows a section through a drum brake cable attachment arrangement in accordance with the present invention;

Figure 2 to 5 shows modified forms of the cable fastening means for the attachment arrangement of Figure 1;

Figures 6 and 7 show an alternative tube attachment arrangement, and

Figure 8 shows a typical cable guidance spring run from the attachment tube to the auto-latching device.

With reference to Figure 1 of the drawings, there is shown part of a cable operated drum-type parking brake in which a Bowden cable 11 is attached to an internal brake lever 12 of the brake. The Bowden cable 11 has an inner cable 13 with a nipple 14 firmly attached to one end and which is slideable within an outer sleeve 15. The nipple is attached to the brake lever 12 using a quick-attach device 10 (shown only schematically in Figure 1) on the brake lever 12.

Any form of quick-attach device 10 may be employed. For example, as shown in figure 1, the quick-attach device may comprise a pivoting latch plate 10a which is biased to its latching position shown in Figure 1 by a spring 10b carried on lever 12. Latching plate 10a is arranged to be displaced (to position 10a') against the action of spring 10b by the nipple 14 to allow nipple 14 to pass the latch 10a (to position 14') so that latch 10a can snap back to its latched position thus allowing nipple 14 to be drawn back against latch 10a and hence connected with lever 12. This type of quick-attach arrangement is shown and described in more detail in, for example UK patent number 2328257.

Alternatively, for example, a ramp-type quick-attach arrangement as disclosed in US patent 4753325 may be used.

The cable is attached to a backplate 17 of the brake via a tube 21 having a central bore 22 through which the inner cable 13 and nipple 14 can pass. The tube 21 has a shoulder 25 adjacent one end with spigot portion which is welded at 23a to backplate 17 and has a groove 23b therein for the attachment of a guidance spring 24 which extends from tube 21 to lever 12.

Tube 21 has a plurality of spaced holes 28 passing through the tubular sidewall which act as drain holes and allow the escape of water, water vapour, mud etc.

The cable 11 has a cylindrical end fitting 31 with a larger diameter inner portion 37 and a smaller diameter outer portion 36 with an annular groove 38 located axially between the two different diameter portions. The outer end portion 36 of the fitting 31 has a coaxial circular recess 32 which accommodates the end portion of the outer sleeve 15 of the cable 11. A coaxial through bore 33 in the fitting provides a passageway for the inner cable 13 but does not permit the passage of the nipple 14. The inner end portion 37 is a slide fit in the bore 22 and has a hollow spigot 34 thereon on which a rubber bellows seal 35 is mounted. The seal 35 acts between the spigot 34 and inner cable 13 to prevent the ingress of dirt and water into the cable.

A cable fastening means is provided in the form of a circlip or E-clip 39 which engages groove 38 and a plastics retaining clip 40 which overlies clip 39 and snaps over a radially extending flange 26a adjacent end 26 of tube 21 to hold clip 39 against the end 26 of tube 21 as will be described below.

End fitting 31 has a radially extending flange 31a which acts as a stop to contact end 26 of tube 21 and hence limit the insertion of end fitting 31 into tube 21 as described below.

The method of attachment of cable 11 to handbrake lever 12 is as follows.

Cable 11 is offered up to attachment tube 21 with the inner 13 and its nipple 14 projecting therefrom. The larger diameter portion 37 of end fitting 31 is inserted into

the tube and the cable outer 15 is pushed down the tube in direction of arrow X into a "first position" in which the flange 31a on the end fitting 31 contacts the end 26 of the tube.

With the cable in this "first position" the nipple 14 has passed completely down the guidance spring 24 and has deflected aside the quick-attach latch 10a to occupy the position shown at 14' in Figure 1 thus allowing latch 10a to snap back into its latch position under the action of spring 10b.

The cable end fitting 31 is then moved away from the backplate in the direction of arrow Y until the nipple engages face 10c of flap 10a and the groove 38 is now outside the end 26 of tube 21.

The circlip or E-clip 39 is now inserted in the groove 38 and the plastics retaining clip 40 snapped over clip 39 to hold clip 39 against the end 26 of tube 31 thus securing the cable outer 15 in a fixed position relative to the attachment tube 21.

With the cable held in this "second position" the nipple 14 is ensured to remain correctly latched with latch 10a during the future operation of the brake.

As will be appreciated, by allowing the cable to be inserted into the attachment tube to the "first position" and then drawn back to the "second position" as described above the necessary insertion travel of the cable to properly engage the quick-attach latch 10a does not detract from the working stroke of the cable. This is particularly important when the cable is operated by an electrical actuator whose working stroke is relatively limited.

Also, as will be appreciated, the operator has a positive indication that the cable has been inserted far enough into the attachment tube 31 to definitely engage the quick-attach latch 10a when the flange 31a contacts the end 26 of tube 21. Further, when the assembler draws the cable back to the second position he can feel that the nipple 14 has correctly engaged the face 10c of the quick-attach latch 10a.

Figures 2 to 5 show various alternative forms of fastening means for securing the cable outer 15 in its second position.

Referring to Figure 2, this shows an arrangement in which an E-clip 39 and plastics overlaying retaining clip 40 are moulded as one unit which engages a larger groove 38 in the end fitting 31.

In Figure 3 the E-clip 39 engages groove 38 and is provided with retention tangs 40 which engage behind flange 26a.

In Figure 4 a wire clip 60 extends generally perpendicular to tube 21 and engages slots 61 in tube 21 and a groove 62 in the larger diameter portion 37 of end fitting 31.

Figure 5 shows a further clip arrangement in which a clip 70 has one limb 71 which engages a groove 72 in the larger diameter portion 37 of end fitting 31 and passes through a hole (not visible) in tube 21. The other limb 73 of clip 70 extends around the exterior of tube 21, no slot being necessary.

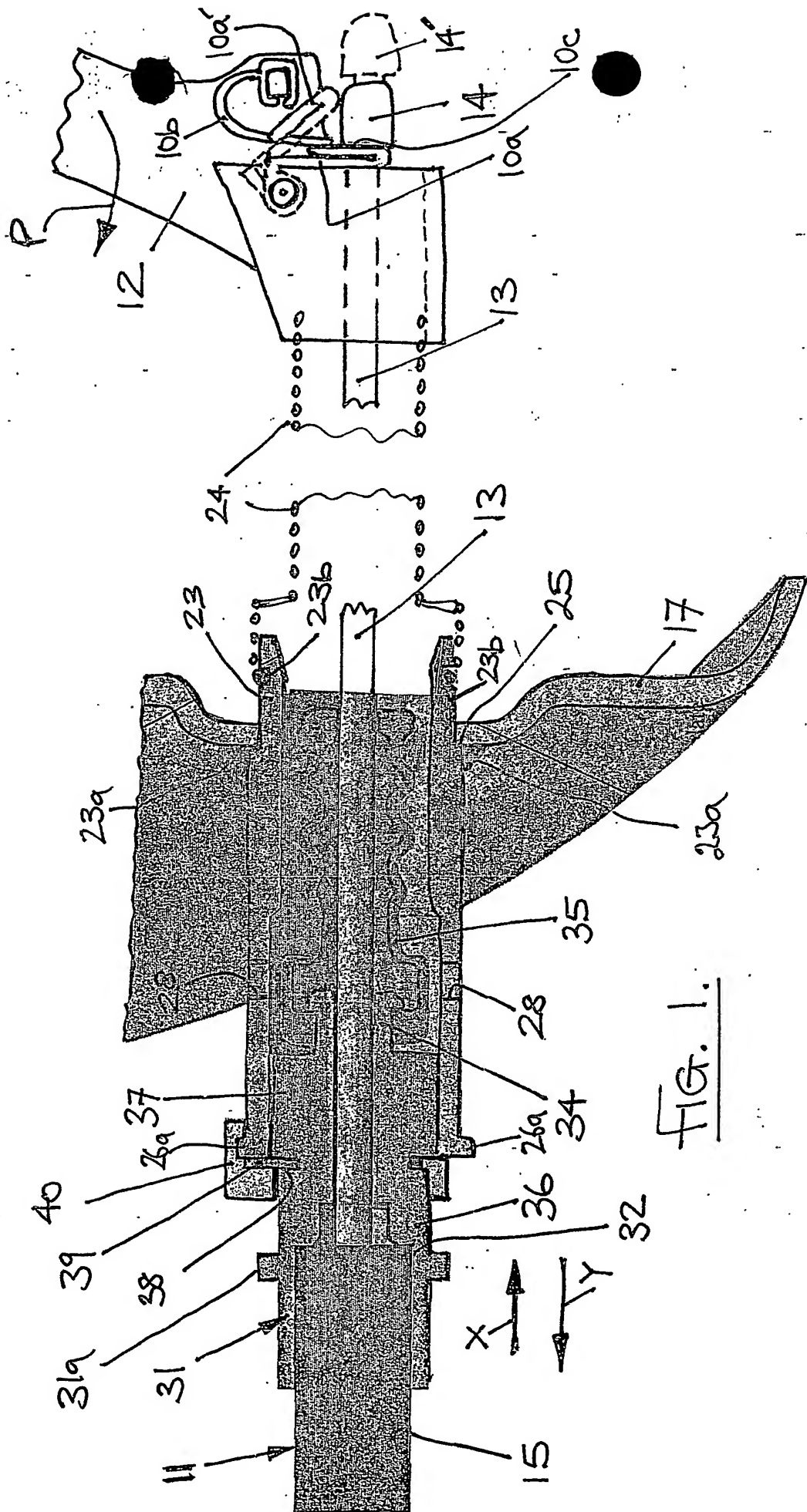
Figures 6 and 7 show an alternative tube arrangement in which tube 21 is fastened to backplate 17 by a separate plastics attachment sleeve 80. Sleeve 80 has a radially projecting flange 81 for contact with a rear face 17a of backplate 17. Sleeve 80 projects into the end portion of tube 21 and incorporates snap connectors 82 which engage a groove 83 formed in the bore 22 of tube 21. The snap connectors 82 are formed on attachment sleeve 80 by slotting the sleeve at 84. These slots may also assist in allowing any liquid which may find its way into bore 22 to drain out.

The attachment sleeve 80 may function as the only means of attachment of the tube to the backplate or may be used to initially hold the tube to the backplate prior to welding. This is particularly advantageous when the tube is orientated at an acute angle relative to the backplate when access to the junction of the tube and backplate may be restricted.

The attachment sleeve 80 has circumferentially extending ribs 85 formed thereon over which coils of guidance spring 24 are pushed. As can be seen from Figures 6 and 7 the internal bore 86 of sleeve 80 is the same diameter as bore 22 thus preventing the formation of any ledge on which dirt and other detritus may collect and also assisting in preventing any adverse abrasion of sealing boot 35 which slides up and down bore 22 during attachment of the cable.

Tube 21 is provided with an externally threaded portion 21a on which an external collar held captive on end fitting 31 may be threadedly engaged. This collar holds the cable in a fixed position relative to tube 21 after the cable has been fully engaged with the quick-attach latch as described above.

Figures 6 and 8 show the formation of backplate 17 at location 17b into a depression which holds guidance spring 24 in the correct position so that the centre line of cable inner 13 passes smoothly from the end 23 of tube 21 to the quick-attach latch 10a along the path S-S as shown in Figure 8. By defining the path of the cable inner in this manner the smooth operation of the cable over a long period of time is assured. This is particularly important when the hand brake function is operated electrically under the control of an electronic device since the hand brake may be applied on many occasions under the control of the electronic device when it would not be applied by the vehicle driver. For example, the algorithm of the electronic control device may have a function which automatically applies the hand brake after the vehicle has been stationary for a predetermined period of time and/or when the vehicle comes to rest on an incline.



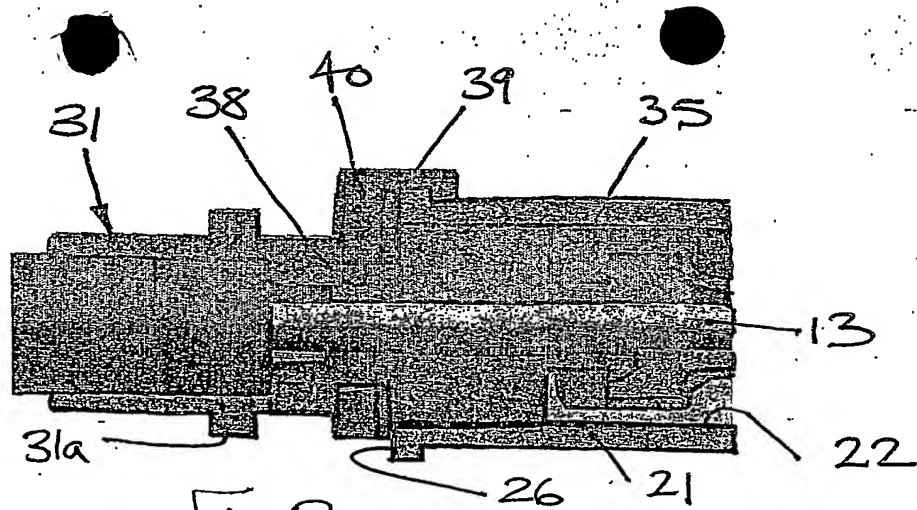


Fig. 2.

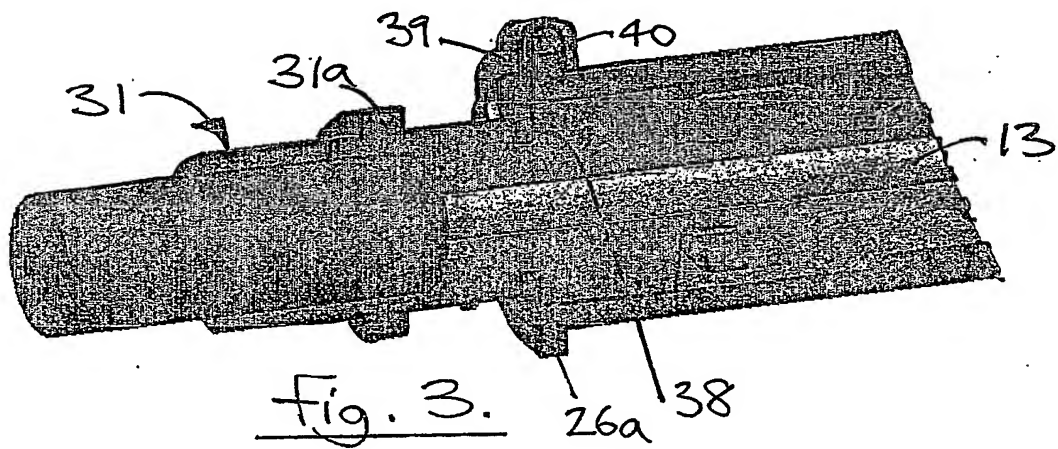


Fig. 3.

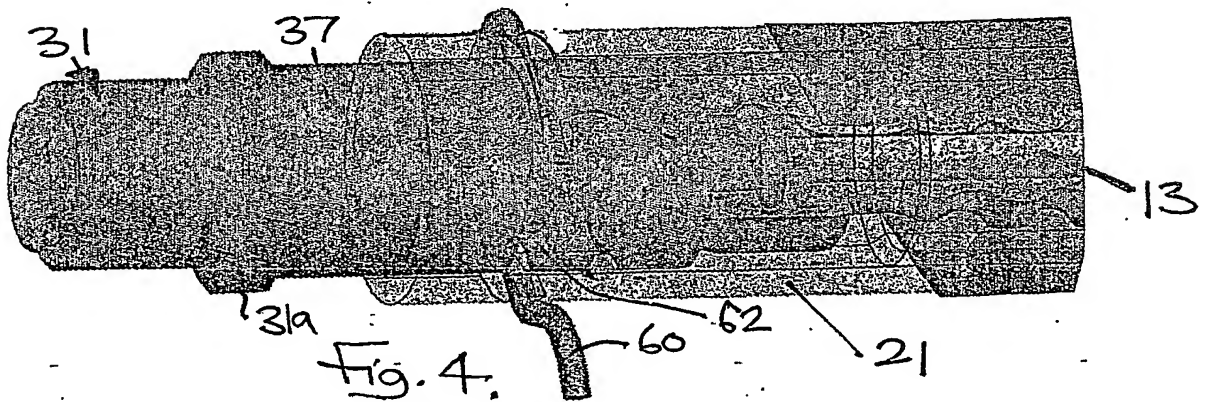


Fig. 4.

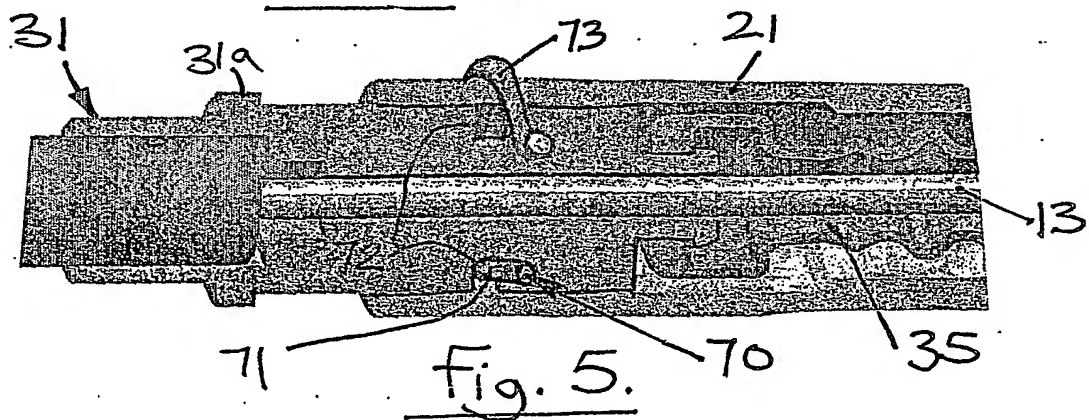
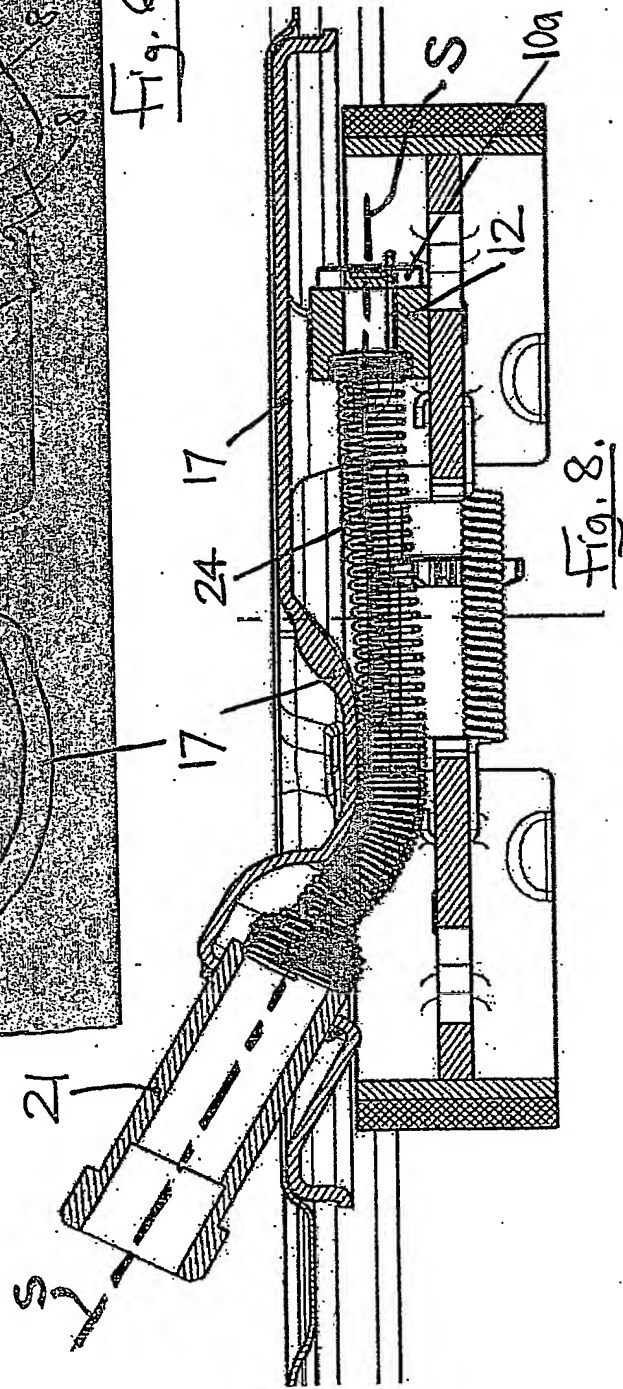
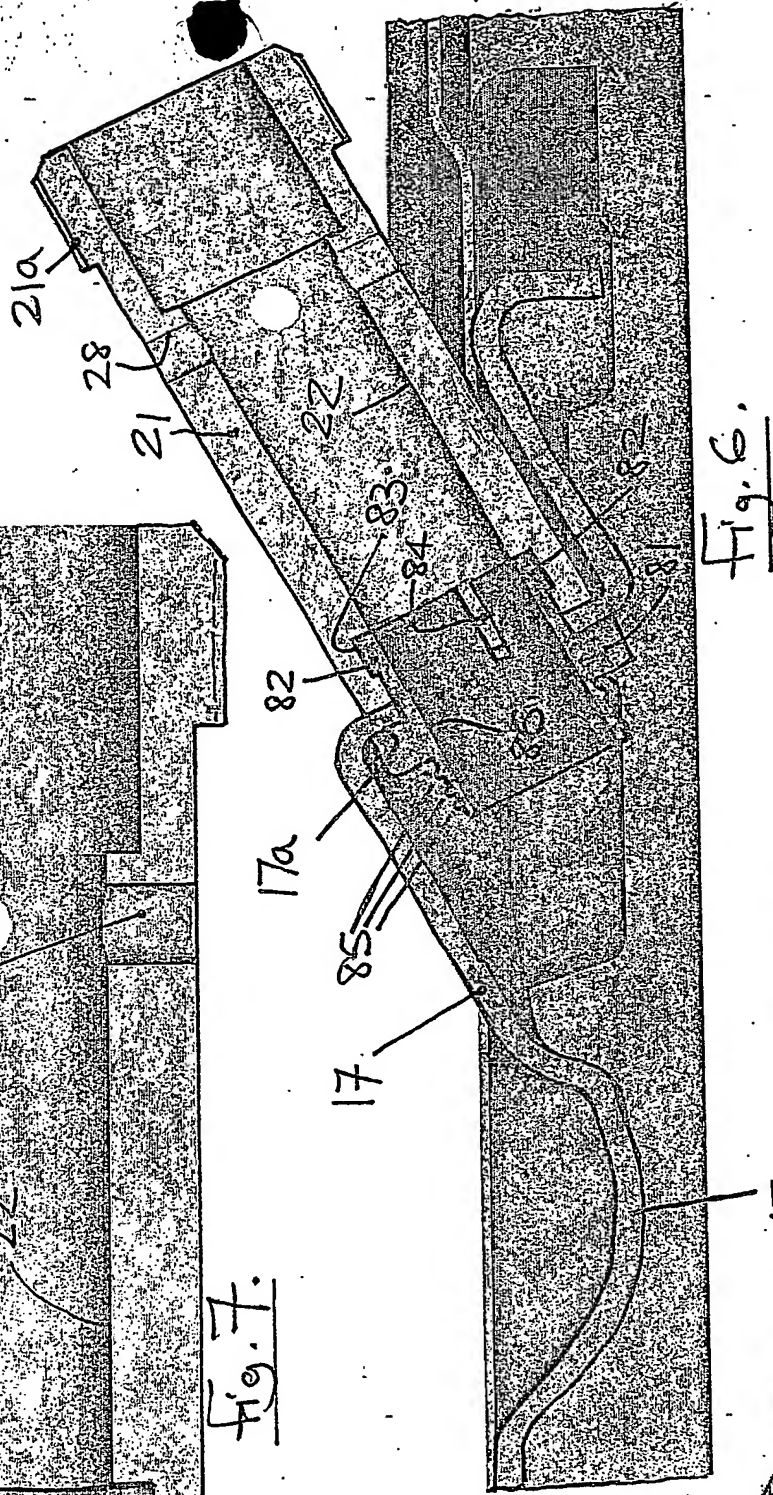
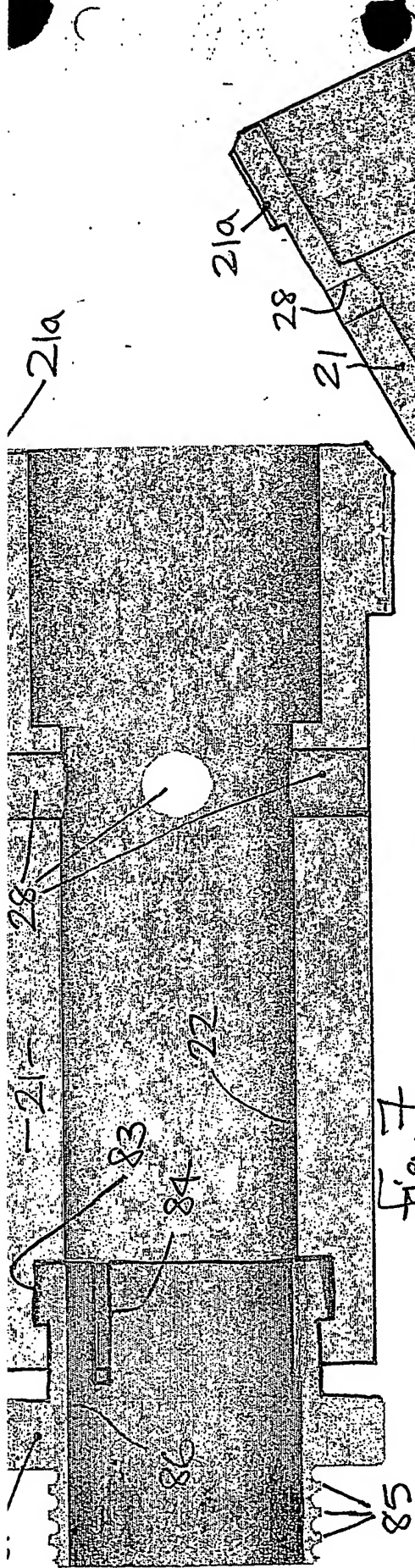


Fig. 5.



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